HIOKI

BATTERY HITESTER BT3563, BT3562, 3561



Simultaneous high-speed measurement of internal resistance and battery voltage From large-cell to high-voltage battery testing - HIOKI is The Choice

The **BT3563**, **BT3562**, and **3561 BATTERY HITESTERs** support simultaneous high-speed measurement of internal resistance (IR) and battery voltage (OCV) for the ever-expanding production lines of increasingly larger lithium-ion low resistance batteries, and other battery packs for high voltage applications.

- Measure high-voltage battery packs up to 300V (with the BT3563)
- · Ideal for high-precision cell voltage measurements (accurate to 0.01% of reading)
- Measurement circuitry employs enhanced current regulation
- Fast 10 ms response and 8 ms sampling time for high-speed measurements (with the BT3563 and BT3562)
- Ranges from 3 m Ω to 3000 Ω (with the BT3563 and BT3562) support coin-size to large-cell batteries



Resistance and voltage measurements

BATTERY HITESTER BT3563 BT3562 3561



Measurement Parameters and Applications

- High-voltage battery pack testing
- Battery module testing
- Large (low-resistance) cell testing
- High-speed mass production testing of coin batteries
- Fuel cell stack measurements
- Battery research and development measurement applications

Lithium-Ion and Secondary Batteries

BATTERY HITESTER BT3563 BATTERY HITESTER BT3562

NIMH

Li-ion Battery



Voltage measurement ranges: 6V/60V/300V (BT3563) 6V/60V (BT3562)

Resistance measurement ranges: $3m\Omega/30m\Omega/300m\Omega/$



Advanced Functions.

Four-Terminal AC Method

The four-terminal, 1-kHz AC method uses four contact probes to measure resistance independently of that of the measurement leads.

Measurement Error Detection

Detects test probe contact failure and broken leads, for 100% measurement reliability.

Self-Calibrating

Minor drift and gain fluctuations within the internal measurement circuitry are automatically corrected to maintain high accuracy.

Averaging Function

Stable readings can be consistently obtained by averaging two to 16 measurements.

to confirm finished quality

Features of Battery HiTester Series

High Precision

Resistance ±0.5% rdq. ±5 dqt. Voltage ±0.01%rdg. ±3 dgt.

Common to the BT3563, BT3562 and 3561

High Resolution

Resistance: 0.1 $\mu \Omega^{*1}$ $(3 m \Omega range)$ Voltage: 10 µV^{*1} (6V range) *1 BT3563 and BT3562

- The $3 \text{ m}\Omega$ range (with $0.1 \mu\Omega$ resolution) is ideal for testing ever lower-resistance large cells (BT3563 and BT3562).
- The 6V range (with $10\mu V$ resolution and 0.01% accuracy) is ideal for the high-precision voltage measurements required for cell testing (BT3563 and BT3562).

Measurement Parameters and Applications

- For high-speed production line testing of small battery packs for mobile and portable communications devices
- For high-speed production line testing of small cells
- High-speed 10ms inspection in the $300 \text{ m}\Omega$ and 3Ω ranges
- Improve inspection efficiency during mass production of compact cells



Quick Response with small cell measurement **Resistance & Voltage** Simultaneous measurements within 10 ms^{*} *4 Sampling time + response time: with EX.FAST sampling 3561

Battery HiTester Series

Measurement Value Storage

Store up to 400 measurement values by external trigger input, for bulk transfer to a computer.

Statistical Calculations

Apply statistical calculations to up to 30,000 data points to facilitate process and quality control.

Save Measurement Setting Configurations

Up to 126 measurement configurations such as comparator setting criteria can be saved and reloaded. Saved configurations can be selected by external control.

BATTERY HITESTER 3561

ity (BT3563).

*3 BT3563: up to 300 V

BT3562: up to 60 V

Quick Response Resistance & Voltage

Simultaneous measurements

within 18 ms^{*2}

*2 Sampling time + response time:

with EX.FAST sampling

BT3563 and BT3562

Provides high-speed measurement of high-voltage^{*3} battery

packs, for improving productiv-



Voltage measurement ranges: 20V **Resistance measurement ranges:** $300 \text{ m}\Omega/3 \Omega$

Automatic Testing Lines

High Speed Interfaces

The fastest 10 ms measurement data can be transferred via the standard RS-232C interface at up to 38,400 bps. Models with the -01 suffix include a GP-IB interface.

Handler Interface

Triggering, measurement configuration loading, and zero adjustment can be externally controlled. Output signals provide comparator results, end-of-measurement events, and measurement errors. (Because the BT3563/BT3652 are different from the 3561, consult each model's Instruction Manual for specific details or designs.)

BT3563, BT3562 and 3561 External I/O Items						
Input (no-voltage contacts ^{*1})	Output (open collector ^{*1})					
Measurement trigger (TRIG) Print (PRINT) Zero adjustment (OADJ) Calibrate (CAL) Manual comparator (MANU) Load panel settings (7 bits) (LOAD0 to LOAD6)	End-of-Measurement (EOM) Measurement-in-progress (INDEX) Comparator results (R-Hi, R-IN, R-Lo, V-Hi, V-IN, V-Lo, PASS, FAIL ²) [*] 2 FAIL is BT3563 and BT3562 only Measurement error (ERR) General-purpose output (OUT1 to OUT9) (only 3561)					

^{*1} The input and output signals of the BT3563 and BT3562 are isolated via photoocuplers.

EXT I/O Connectors (BT3563 and BT3562, accessories not supplied)

Installed connector (HiTester side):	37-pin D-SUB accepts #4-40 screws
Mating connectors:	DC-37P-ULR (solder type) or DCSP-JB37PR
	(welded type) from Japan Aviation Electronics
	Industry, Ltd., or equivalent

EXT I/O Connectors (3561, accessories not supplied)

Installed connector (HiTester side):	57RE-40360-730B (D29) (DDK)
Mating connectors:	57-30360 (DDK), RC30-36P (Hirose Electric
	Co., Ltd.), or equivalent

Comparator Functions

Judges Resistance & Voltage Simultaneously

Resistance and voltage can be simultaneously judged Hi/IN/Lo by

independent comparators. Judgment results are provided on the display, beeper, and external I/O. The display allows confirming both results at a glance.



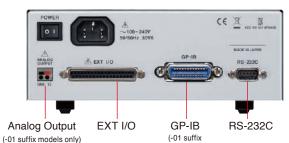


Resistance comparator settings

Voltage comparator settings

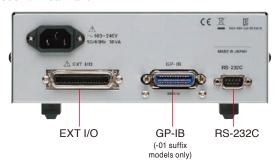


BT3563-01 and BT3562-01 Rear Panel



models only)

3561-01 Rear Panel



■ BT3563 and BT3562 External I/O Timing Chart

(relative signal voltage levels) Closed Open Contact State :t1: FRR Output OFF ON (ASYNC Setting) t2 TRIG Input ON OFF ON OFF (measuring) **INDEX** Output ON ON EOM Output OFF (finish conversion) Comparator Result Output ERR Output (SYNC Setting) t3 t4 t5 t6 t1: 1.5 ms (ERR output response time) t2: Minimum 0.5 ms (measurement trigger pulse width) t3: Setting-dependent (delay time) t4: 7.8 ms (measurement time) t5: 0.3 ms (calculation time) t6: Latched until next trigger (with HOLD setting enabled) ³ Function: ohm-volt sampling, with EX FAST setting

• Composite Judgment Result Output

External I/O provides both separate and combined outputs of resistance and voltage judgment results, so composite results can be monitored.

Alternative Setting Methods

Set judgment thresholds by specifying high/low (Hi/Lo) values or by specifying a standard value and deviation (%).

Manual Comparator

Comparator judgments can be executed only when required, supporting flexible control by footswitch or PLC.

Dual Beep Tones

Different beep tones distinguish IN and Hi/Lo judgments. Both tones can be independently enabled or disabled.

Multiple Recording Methods

Analog Output (BT3563-01 and BT3562-01 only)

The BT3563-01 and BT3562-01 provide analog output of resistance measurement values. This is convenient for combining recorded data from multiple locations or of various data types, such as for logging long-term measurements and for fuel cell evaluation.

Output contents	Measured resistance (displayed value)
Output rate	0 to 3.1 V DC (corresponding to displayed value of 0 to 31000)
Resolution	12 bits
Response time	10 ms

<image>

PC Application Program

Measurement data can be transferred to a PC for importing to a spreadsheet program or storage as CSV files. Interval and manual measurements can be triggered by a keystroke or external trigger signal.

Download the PC application program from our website:

http://www.hioki.com/

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11	9	2.8009E-03	5.99780	R	
12	10	2.8009E-03	5.99780		
13	11	2.8010E-03	5.99780	V	
14	12	2.8011E-03	5.99781		
15	13	2.8009E-03	5.99780		
16	14	2.8009E-03	5.99780		
17	15	2 9009E-02	5 00790	3561 Prog	ram Screen Sł



Data Printing

Measurement values, and those including judgment results and statistical calculation results can be printed using an RS-232C-compatible printer.

Interval Printing

Elapsed time and measurement values can be printed over a specified interval. The interval can be set from 1 to 3,600 seconds.

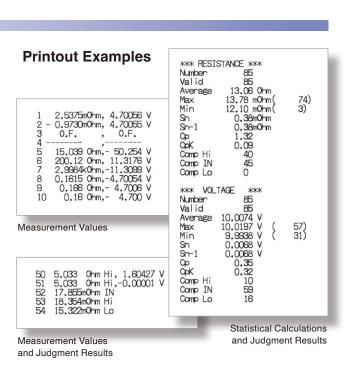
Requirement specification (printer)

The requirements for a printer to be connected to the instrument are as follows. Confirm compatibility and make the appropriate settings on the printer before connecting it to the instrument.

Interface Characters per line Communication speed Data bits	: RS-232C : At least 40 : 9600 bps : 8		BT3563/BT3562/3561 (9-pin) Connector		
Parity	: none	Function	Signal name	Pin	
Stop bits	: 1	Receive Data	RxD	2	
Flow control		Transmit Data	TxD	3	
	: none	Signal or Common Grour	d GND	5	

ASCII data will be sent from the BT3563/BT3562/3561. Please use a printer that can output plain text.

For the RS-232C cable, the connector at the instrument end should be a molded type. The metal type (with hooks preventing the surface from being flat) will not fit due to the instrument's design.



Specifications

BT3563,BT3562 and 3561 Specifications

Measurement types	Resistance and voltage			
Resistance measurement method	Four-terminal AC (1 kHz) method			
Functions	$\Omega V, \Omega$ and V			
Rated voltage	[BT3563(-01)]			
	±300 VDC rated input voltage			
	±300 VDC maximum rated voltage to ground			
	[BT3562(-01)]			
	±60 VDC rated input voltage			
	±70 VDC maximum rated voltage to ground			
	[3561(-01)]			
	±22 VDC rated input voltage			
	±60 VDC maximum rated voltage to ground			
Input resistance	[BT3563(-01) and BT3562(-01)]			
	$3 \text{ m}\Omega/30 \text{ m}\Omega/300 \text{ m}\Omega$ ranges: Approx. $90 \text{ k}\Omega$			
	3 Ω/30 Ω/300 Ω/3000 Ω ranges: Approx. 1 MΩ			
	[3561(-01)]			
	Approx.1MΩ			
Sampling rate	Four steps – Extra Fast, Fast, Medium or Slow			
Response time	[BT3563(-01) and BT3562(-01)]			
	Approx. 10 ms for measurements			
	Note: Response time depends on reference values and the mea- surement object.			
	[3561(-01)]			
	Approx. 3 ms for measurements Note: Response time depends on reference values and the mea- surement object.			
Total measurement time	Sampling time + Response time			

Zero-adjustment	1000 count range (both resistance and voltage)
Triggering	Internal or external
Delay time	On/off, 0 to 9.999 seconds
Averaging samples	On/off, 2 to 16 samples
Statistical calculations	Total data count; valid data count; maximum, minimum and average values; standard deviation; population stan- dard deviation and process capability indices
Measurement value output function	Measurement values are output via RS-232C upon trig- ger input
Measurement value memory	Up to 400 measurements
Panel save/load	Up to 126 configuration settings Save Frequently Used Settings in Memory: Measurement function, resistance measurement range, auto-range setting, zero-adjust setting data, sampling rate, trigger source, delay setting, averaging and com- parator settings, statistical calculation setting, display switching and key-lock.
Analog Output	[BT3563-01 and BT3562-01 only] Measured resistance (displayed value, from 0 to 3.1 VDC)
External interface	External I/O, RS232C (9600, 19200 or 38400 bps), Printer RS-232C (all models), GP-IB (Model BT3563-01, BT3562-01 and 3561-01 only)
Other functions	Over-range display, measurement error detection, self- calibration, dual comparators, key-lock

BT3563,BT3562 and 3561 General Specifications

Operating temperature & humidity	0 to 40°C, 80% rh or less (non-condensating)
Storage temperature & humidity	-10 to 50°C, 80% rh or less (non-condensating)
Guaranteed accuracy temperature & humidity	$23^{\circ}C \pm 5^{\circ}C$, 80% rh or less (non-condensating)
Operating conditions	Indoors, below 2000 m ASL
Rated supply voltage	100 to 240 VAC (auto-selecting)
Rated supply frequency	50/60 Hz
Rated power consumption	30 VA

Insulation withstand	[BT3563(-01), BT3562(-01)]			
potential	1.39 kV AC for 15 s (with 10 mA cut-off current)			
	between all mains supply terminals and protective ground terminal			
	2.224 kV AC for 15 s (with 1 mA cut-off current)			
	between all measurement jacks and interfaces			
	1.39 kV AC for 15 s (with 1 mA cut-off current)			
	between all measurement jacks and protective grou terminal			
	[3561(-01)]			
	1.69 kVAC for 15 s (with 10 mA cutoff current)			
	between all mains supply terminals and protective ground, interfaces, and measurement jacks			
Dimensions	Approx. 215W × 80H × 295D mm (without projections)			
Mass	Approx. 2.4 kg			
Accessories	Power Cord (1)			
Applicable	Safety			
Standards	EN61010-1			
	EMC			
	EN61326			
	EN61000-3-2			
	EN61000-3-3			

• BT3563 and BT3562

[Sampling Times]							
Function		EX.FAST	FAST	MEDIUM	SLOW		
ΩV	(50 Hz)	Xms	24 ms	84 ms	259 ms		
22.0	(60 Hz)			70 ms	253 ms		
Ω	(50 Hz)	4 ms	12 ms	42 ms	157 ms		
12	(60 Hz)			35 ms	150 ms		
V	(50 Hz)	4 ms	12 ms	42 ms	157 ms		
V	(60 Hz)		12 1115	35 ms	150 ms		

Items in the parentheses () indicate supply frequency settings; Tolerance: ± 5 ms for SLOW sampling, and ± 1 ms for other settings.

• 3561

Function		EX.FAST	FAST	MEDIUM	SLOW
ΩV	(50 Hz)	7 ms	23 ms	83 ms	258 ms
12 V	(60 Hz)			69 ms	252 ms
Ω	(50 Hz)	4 ms	12 ms	42 ms	157 ms
12	(60 Hz)	4 1115		35 ms	150 ms
V	(50 Hz)	4	12	42 ms	157 ms
v	(60 Hz)	4 ms	12 ms	35 ms	150 ms

Items in the parentheses () indicate supply frequency settings; Tolerance: ± 5 ms for SLOW sampling, and ± 1 ms for other settings.

Measurement Ranges and Accuracy (Accuracy guaranteed for Lyear, Post-adjustment, accuracy guaranteed for Lyear)

BT3563.BT3562 and 3561 **Conditions of Guaranteed Accuracy**

Temperature & humidity:

23 °C \pm 5 °C, 80% rh or less (non-condensating) Zero-adjustment: After executing zero-adjustment Warm-up time: At least 30 min. Self-calibration:

Unless using SLOW sampling, execute self-calibration after warm-up and restrict temperature fluctuations to within ±2 °C after calibration.

About Accuracy

Accuracy is calculated from the reading error (\pm % rdg.) determined by the measurement value and range, and the digit error (± dgt.).

Calculation Example

Measurement value: 1 Ω , Measurement range: 3 Ω Specified accuracy (from table below): ±0.5% rdg., ±5 dgt. (A) Reading error (\pm % rdg.): 1 [Ω] × 0.5% = \pm 0.005 [Ω]

(B) Digit error (\pm dgt.): \pm 5 dgt. = \pm 0.0005 [Ω] (at 0.0001 Ω resolution) (C) Total error (A + B): $\pm 0.0055 [\Omega]$

Applying total error (C) to the measurement value of 1 Ω gives an error limit of 0.9945 to 1.0055 Ω .

BT3563 and BT3562

[Resistance Measurement]

Range	3 mΩ	30 mΩ	300 mΩ	3 Ω	30 Ω	300 Ω	3000 Ω
Maximum display Value	3.1000 mΩ	31.000 mΩ	$310.00 \text{ m}\Omega$	3.1000 Ω	31.000 Ω	310.00 Ω	3100.0 Ω
Resolution	0.1 μΩ	1 μΩ	10 μΩ	100 μΩ	1 mΩ	10 mΩ	100 mΩ
Measurement Current*1	100 mA	100 mA	10 mA	1 mA	100 µA	10 µA	10 µA
Measurement Current Frequency		1 kHz ±0.2 Hz					
Accuracy*2	±0.5% rdg. ±10 dgt.		±0.5% rdg. ±5 dgt.				
Temperature coefficient	(±0.05% rdg. ±1 dgt.) / °C	(±0.05% rdg. ±0.5 dgt.) / °C					
Open-Circuit Voltage	25 Vpeak		7 Vpeak	4 Vpeak			

*1 Measurement current accuracy is $\pm 10\%$.

*2 30 m Ω to 3000 Ω ranges: Add ±3 dgt. for EX FAST, or ±2 dgt. for FAST and MEDIUM $3m\Omega$ range: Add ± 30 dgt. for EX FAST, or ± 10 dgt. for FAST , or ± 5 dgt. for MEDIUM

[Voltage Measurement]

Range	6 V	60 V	300 V (only BT3563)		
Maximum display Value	± 6.00000 V	± 60.0000 V	±300.000 V		
Resolution	10 µV	100 µV	1 mV		
Accuracy*3		±0.01% rdg.	±3 dgt.		
Temperature coefficient	(±0.001% rdg. ±0.3 dgt.) / °C				

*3 Add \pm 3 dgt. for EX FAST, or \pm 2 dgt. for FAST and MEDIUM

• 3561

[Resistance Measurement]

Range	300 mΩ	3 Ω	
Maximum display Value	310.00 mΩ	3.1000 Ω	
Resolution	10 μΩ	100 μΩ	
Measurement Current ^{*4}	10 mA	1 mA	
Measurement Current Frequency	1 kHz ±0.2 Hz		
Accuracy ^{*5}	±0.5% rdg. ±5 dgt.		
Temperature coefficient	(±0.05% rdg. ±0.5 dgt.) / °C		
Open-Circuit Voltage	7 Vpeak		

*4 Measurement current accuracy is ±10%.

*5 Add \pm 3 dgt. for EX FAST, or \pm 2 dgt. for FAST and MEDIUM

*6 Add \pm 3 dgt. for EX FAST, or \pm 2 dgt. for FAST and MEDIUM

• 3561 [Voltage Measurement]

Range	20V
Maximum display Value	±19.9999 V
Resolution	0.1 mV
Accuracy ^{*6}	±0.01% rdg. ±3 dgt.
Temperature coefficient	(±0.001% rdg. ±0.3 dgt.) / °C

Main unit

Model Model No. (Order Co 3T3563 Disco 3T3563-01	, , , , , , , , , , , , , , , , , , , ,		Model : BATTERY HITESTER BT3562 Model No. (Order Code) (Note) BT3562 Discontinued BT3562-01 (Built in GP-IB and analog output)
Aodel No. (Order Co 3561 3561-01 • Measurement I ead option for you	el : BATTERY HITESTEI (Built in GP-IB interface) (Built in GP-IB interface) eads are not included. Purcha ur application separately. m side) of the EXT I/O connec	ase the appropriate	
Please inquire with	n your HIOKI distributor. easurement leads) t lead (for measuring high vo	Itage batteries with Models BT3	FIN TYPE LEAD L2100
tip shape	(8.46 in)		A:300 mm (11.81 in), B:172 mm (6.77 in), L:1400 mm (4.59 ft), for high voltage battery measurements, 1000 V DC max. For tip replacement (Common to L2110, L2100) TIP PIN 9772-90 To replace the tip on the Pin type lead 9772, L2100/ L2110, (one piece)
Measurement CLIP TYPE LEAL A:130 mm (5.12 in), in), L:1100 mm (3.6	DL2107 FOUR TERMINAL B:83 mm (3.27 A:280 mm (11.02 in),	B:118 mm (4.65 in), A:300 mm (11.81 in), B: 50V DC L:1350 mm (4.43 ft), tip	PE LEAD 9467 B:131 mm (5.16 in), L 1560 mm (4.6 ft)
	single-axis type for measuring small electrodes	50 V DC Batteries (with very small termi 0.2 mm parallel pyramid-type pins for at thru holes and sub-millimete Compared to the state of the stat	for measuring

Interface (RS-232C and GP-IB) Connection cables



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HIOKI E.E. CORPORATION

HEADQUARTERS

81 Koizumi, Ueda, Nagano 386-1192 Japan https://www.hioki.com/



contact information